### Step-by-step

Please follow these steps...

### The assembly of the crawlster®4Wd steering system on AXIAL knuckles

# AX800**61** (standard) # AX307**60** (tuning)

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# crawlster®4 Wd AX

The WRAITH dimension steering system.



Step 1



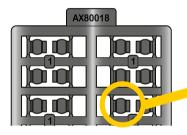
**Dismantling of the complete front axle**, wheels, steering and steering linkage, damper & servo connectors, servos themselves, knuckles, C-hubs, and upper and lower links...



**Make a small indentation** of about 4 mm (from front right) in the central ridge of the differential housing

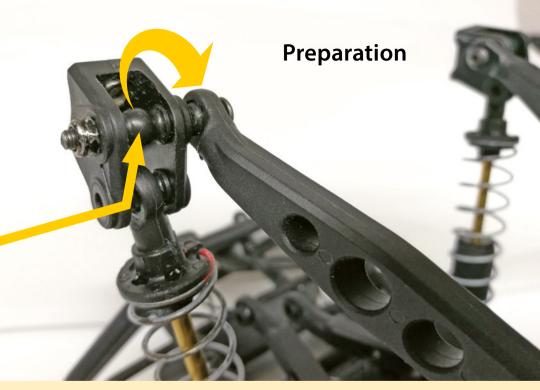
## Step 3

AX80018\*\*



\* incl. in crawlster®4Wd set

\*\* incl. Axial RTR/KIT



### Remounting the front / bottom link inwards,

with flathead screw M3x25\* (from inside), spacer AX80018\*\* in between and locking nut M3\*\* (outside) to achieve the necessary larger steering angle on the <u>inside</u> wheel

crawlster°4Wd Step 4 **Steering System** 

### Slide 2 steering bearings on the steering bracket from right to left

**CAUTION** 

- first the bearing with 1 mark,
- then the one with 2 marks

crawlster 4Wd

Step 5

**CAUTION** 





## Step 6



\*\* incl. Axial RTR/KIT

<u>Loosely</u> preassemble the two steering bearings of the assembled crawlster®4Wd steering system with existing pan head screws M3x20\*\* to the damper housings.....

# Step 7



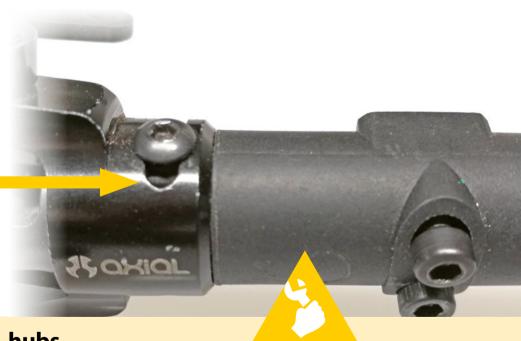
\*\* incl. Axial RTR/KIT

....,from the inside through the shock absorbers to the outside" with locknut M3\*\*

## Step 8

#### Axle / Knuckles

- plastic C-hubs =
  select 1st notch
- aluminum C-hubs =
   select 2nd notch
   (see fig.)



**CAUTION** 

Positioning / fixing the C-hubs



crawlster® 4Wd knuckles links "to the back"

AX-knuckle arms "to the front"

Mount each AX-knuckle swapped right / left (knuckle arms at the front) on the C-hub carrier.

## Step 10

#### Axle / Knuckles





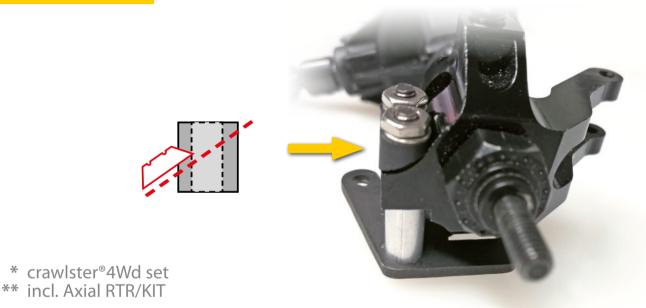


...using different-/bedlock wheels, possibly slightly rework the knuckle links

<u>Screw</u> the knuckles links with each of the 2 10 mm\* spacer sleeves with M3x25\* pan head screws onto knuckles (AX30760 / AX80061)...

THX Gery ;-) Step **11** 

#### Axle / Knuckles



....and <u>secure</u> behind with 45° oblique spacers (<u>diagonally separate</u> 6-7 mm\* spacers from the KIT/RTR) and with washers\* + M3\* nuts. **Use thread lock!** 

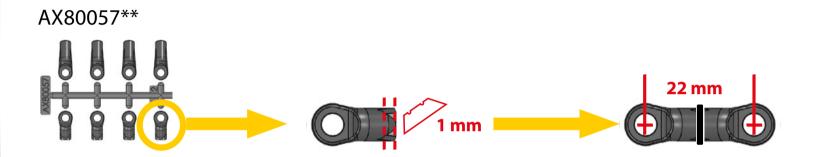
## Step **12**



**Take the axle** with the exchanged knuckles and crawlster®4Wd knuckle links **and fix them** onto the shock-absorber connectors which have been prepared with the steering system. *Remember assembling the drive shaft!* 

Step **13** 

Axle / Knuckles



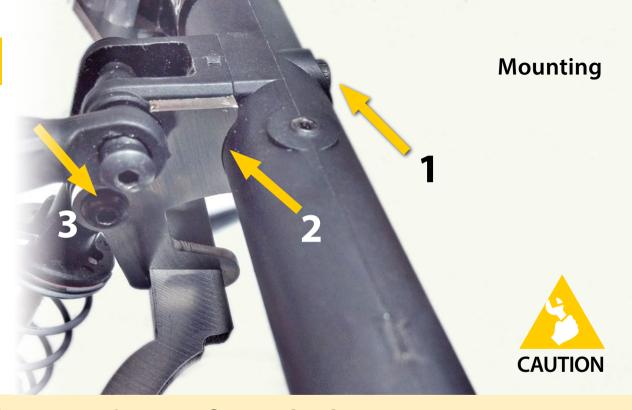
Make sure of equal dimensioning / total length when using aluminum/steel rod ends

- \* crawlster®4Wd set
- \*\* incl. Axial RTR/KIT

**Prepare 2 tie rods** from 2 x short rod ends (from AX80057)\*\*, shorten by 1 mm, connect with the 12 mm\* threaded pin + O ring\* and screw together giving a total length (eye-to-eye) of exactly **22 mm** 

crawlster\*4Wd

Step 14



Ensure that the steering bearings fit seamlessly when tightening the 4 front screws (1) to the axle (2) and align parallel. Then firmly <u>tighten</u> the screw (3)

## Step **15**

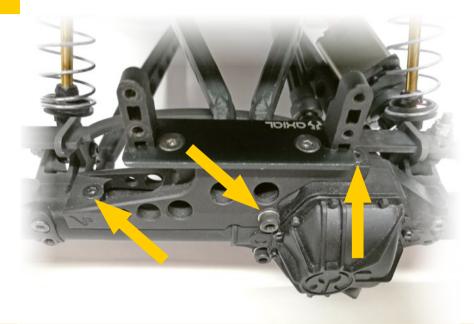


Mounting

**Fix the front upper links** to the servo mount...

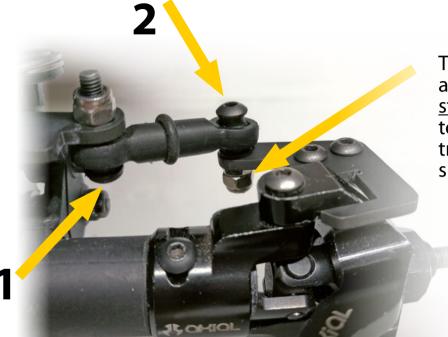
### Step **16**

### Mounting



...and fix the servo mount onto the prepared axle

## Step **17**



### Mounting

The latter serves as a <u>adjustable</u> <u>stop/angle limiter</u> to protect the transmission shafts

\* crawlster® 4Wd set

Tightly screw the **hinged brackets** with M3x15\* flathead screw <u>from below</u> (1) onto the steering bracket – lock with lock nut M3\* – and on the knuckle links with screw M3x15\* <u>from above</u> (2); tighten with counternut\* <u>plus locknut</u>\* below.

Step **18** 

Mounting

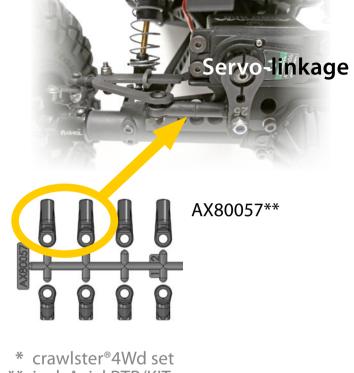


Dryfluid Extreme is recommended for all crawlster® steering systems – the high-performance lubricant for all movable elements such as shafts, joints etc.

## Step **19**

Mount the **steering servo** rotated 180° degrees – servo axis "left" (viewed from the front)

**Servo horn 20 mm** – in the case of aluminum – possibly sand on the back to ensure sufficient freedom of movement

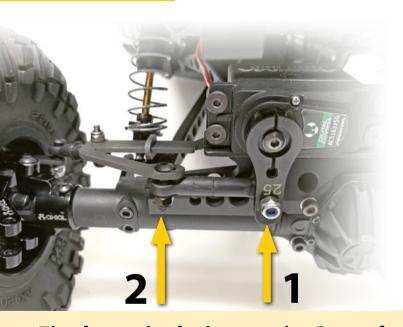


- incl. Axial RTR/KIT

### Assemble the servo linkage

using 2 x long rod ends (of AX80057)\*\* connect with threaded 12 mm\* pin and screw together

### Step **20**



#### Servo-linkage

**Servo-Position** electrically **(0%)** and mechanically set to neutral

**Reverse movement direction** of the steering servo at the transmitter if necessary

\* crawlster®4Wd set

\*\* incl. Axial RTR/KIT

**Fix the articulation** on the Servo <u>from behind</u> (1) and on the steering bracket <u>from above</u> (2), each with 1 flathead screw M3x16\* + lock nut M3\*



If the crawlster®4Wd steering system has been properly assembled and the transmitter is set at 100%, the wheels should have reached their limit of movement, ie. the <u>inner</u> wheel should have stopped a few mm from the front/bottom links, the <u>outer</u> wheel on the stop of the front steering arms. Slightly adjust the movement limits if necessary.